

SIMPLE $g(\alpha)$ NON DEPENDENT METHOD TO SOLVE THE KINETIC PARAMETERS BY ISOTHERMAL THERMOGRAVIMETRY

A. ESCUER

Departament de Química Inorgànica, Facultat de Química, Universitat de Barcelona, Diagonal 647, Barcelona 08028 (Spain)

(Received 8 January 1986)

ABSTRACT

In a previous work [1], we presented the demonstration of the relationship between the activation energy value and the square of the temperature, and the slope of a non-isothermal thermogram. We present in this work, following similar arguments, a coherent demonstration with conclusions, that the relationship between E_a and the square of the temperature occurs under isothermal conditions, too. It can be demonstrated too, that E_a depends on the relative slope of at least two isothermal runs. We conclude that there is complete independence of the E_a and the $g(\alpha)$ value for the isothermal conditions. From the results, a simple graphical-numerical method, based on isothermal thermogravimetry, is proposed to solve and calculate the kinetic parameters E_a , $K(T)$, and K_0 and the kinetic model in a very easy and accurate way.

INTRODUCTION

The determination of the kinetic parameters (E_a , $K(T)$, K_0), using thermogravimetry was carried out using the general equation for reactions in the solid state [2]

$$g(\alpha) = \int_{T_1}^{T_2} K(T) dt$$

This equation can be solved under isothermal conditions as

$$g(\alpha) = K(T)t$$

Solving this equation for each $g(\alpha)$ and the possible values of n , a series of values of $K(T)$ is found. Then, through the Arrhenius law it is possible to find a value of E_a for each $g(\alpha)$ and order. In order to find the kinetic mechanism, the isothermal E_a values are usually compared with the non-isothermal E_a values and the model with best agreement is proposed. Done in this way, the calculation is long and needs computational aid. A detailed study of the results obtained using this method, with the main $g(\alpha)$ (nucleation, nucleation-growth, diffusion models) (Table 1), offers apparently

TABLE 1

Kinetic functions $g(\alpha)$, in their integral form

| Mechanism | $g(\alpha)$ | Designation |
|---------------------------------------|---|--|
| <i>Nucleation controlled</i> | | |
| Power law | $\alpha^{1/n}$ | $n = 1$: zero order $n = 0.5$: D1 |
| <i>Growth controlled</i> | | |
| | $[1 - (1 - \alpha)^{1-n}]/(1 - n)$ | $n = 0$: zero order $n = 1/2$: R2 $n = 2/3$: R3 $n = 1$: F1 |
| <i>Nucleation - growth controlled</i> | | |
| Avrami-Erofeev | $[-\ln(1 - \alpha)]^{1/n}$ | $n = 1$: F1 $n = 2$: A2 $n = 3$: A3 |
| <i>Diffusion controlled</i> | | |
| One-dimensional | α^2 | D1 |
| Two-dimensional | $\alpha + (1 - \alpha) \ln(1 - \alpha)$ | D2 |
| Three-dimensional | $[1 - (1 - \alpha)^{1/3}]^2$ | D3 |
| Three-dimensional | $(1 - 2\alpha/3) - (1 - \alpha)^{2/3}$ | D4 |

surprising results to us: the E_a values obtained are virtually independent of the equation and order used. These results have been checked out by us with several products [3]. Criado et al. [4] reach the same conclusions using semiempirical arguments. This coincidence of results has led us to try the general resolution of the method used till now, in order to give a mathematical demonstration of these results. In this work we develop several expressions that permit us to check out the relationship between the E_a and the square of the temperature of the process (already demonstrated for non-isothermal conditions), and the relationship between E_a and the relative slope of at least two isothermal measurements. The same expressions show us, that the E_a is independent of $g(\alpha)$ (and consequently of the kinetic model), while $K(T)$ and K_0 are completely dependent on $g(\alpha)$.

RESULTS AND DISCUSSION

For the resolution of the calculations we have used the two extreme points of the region usually considered in kinetic work, that is $\alpha = 0.2$ and $\alpha = 0.8$.

Relationship between E_a and Δt

Figure 1 shows us two idealized isothermal thermograms, for the temperatures T_1 and T_2 and their corresponding Δt_1 and Δt_2 .

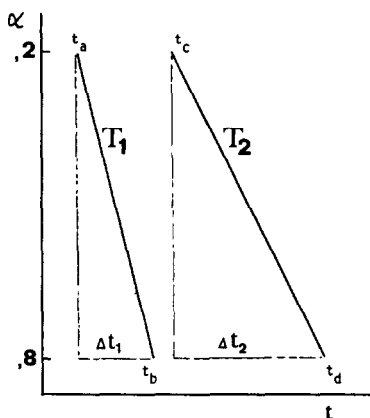


Fig. 1. Idealized isothermal runs at T_1 , T_2 . (See text.)

According to the general equation $g(\alpha) = K(T)t$, we can write

$$\left. \begin{aligned} g(\alpha_{0.2}) &= K(T_1)t_a \\ g(\alpha_{0.8}) &= K(T_1)t_b \end{aligned} \right\} \text{Thermogram at } T_1 \quad (1)$$

$$(2)$$

and

$$\left. \begin{aligned} g(\alpha_{0.2}) &= K(T_2)t_c \\ g(\alpha_{0.8}) &= K(T_2)t_d \end{aligned} \right\} \text{Thermogram at } T_2 \quad (3)$$

$$(4)$$

$K(T_1)$ can be obtained from (1) and (2), and $K(T_2)$ from (3) and (4)

$$K(T_1) = g(\alpha_{0.8}) - g(\alpha_{0.2}) / (t_b - t_a) \quad (5)$$

$$K(T_2) = g(\alpha_{0.8}) - g(\alpha_{0.2}) / (t_d - t_c) \quad (6)$$

By deriving the ratio (5)/(6), we obtain the important relation

$$K(T_2)/K(T_1) = \Delta t_2 / \Delta t_1 \quad (7)$$

Applying the Arrhenius law at both isothermals, we obtain

$$\ln K(T_1) = \ln K_0 - E_a/RT_1 \text{ and } \ln K(T_2) = \ln K_0 - E_a/RT_2$$

Subtracting both equations, we obtain

$$\ln [K(T_1)/K(T_2)] = E_a/R(1/T_2 - 1/T_1)$$

Rearranging and substituting $K(T_1)/K(T_2)$ by their value (7), results

$$E_a = RT_1T_2 \ln(\Delta t_2/\Delta t_1) / (T_1 - T_2) \quad (8)$$

This equation shows us all the conclusions that have been indicated before: E_a depends on the product T_1T_2 , that is, on the square of the temperature. It shows, too, the relationship between E_a and the natural log of the ratio of the Δt values between $\alpha = 0.2 - 0.8$ of the thermograms used. There is no reference to $g(\alpha)$ in the determination of the E_a value. The

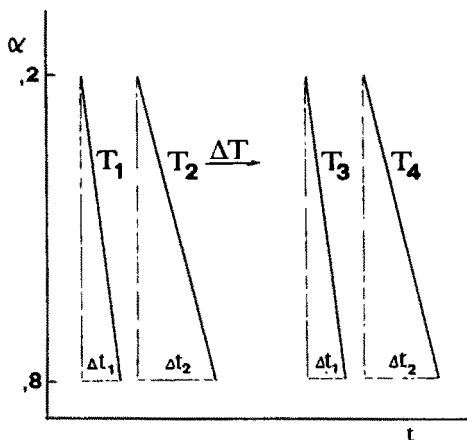


Fig. 2. Two systems of two idealized parallel thermograms with the same Δt , at different temperatures.

expressions (5) and (6) show that the only parameters dependent on $g(\alpha)$ are $K(T)$ and K_0 .

Expression (8) can be presented in different ways that will let us make new considerations.

Rearranging, we obtain

$$\Delta t_2 = \Delta t_1 e^{(E_a(T_1 - T_2)/RT_1T_2)} \quad (9)$$

that lets us calculate Δt easily for a new T_2 , from the previously calculated E_a value and from an isothermal run of reference.

From (9), we obtain

$$\ln \Delta t_2 = (\ln t_1 - E_a/RT_1) + E_a/RT_2 \quad (10)$$

that demonstrates that for a given E_a , the reacting time at different temperatures shows a logarithmical relation versus $1/T$, ($\ln t_1 - E_a/RT_1$ is a constant value).

Equation (10) can be obtained by substitution of (5) in the Arrhenius law.

Relation between the E_a and the T

If we present now, two isothermal runs at the temperatures T_1 , T_2 and two isothermal runs, parallel at the temperatures T_3 , T_4 (Fig. 2), by applying eqn. (8), these new expressions are obtained.

$$E_{a_1} = \text{Constant} \times T_1T_2 \text{ and } E_{a_2} = \text{Constant} \times T_3T_4$$

in which the constant value is the same (dependent only on their ΔT , Δt that will be equal because they are parallel systems). By deriving the ratio of both expressions we obtain

$$E_{a_2} = E_{a_1} T_3T_4/T_1T_2$$

This expression is identical to eqn. (7) or our previous work [1] for the non-isothermal conditions, and it demonstrates the coherence of the system presented.

GENERAL RESOLUTION OF E_a IN ISOTHERMAL CONDITIONS

From eqn. (10), may be written

$$\ln \Delta t = E_a/RT + a_0 \text{ where } a_0 = \ln t_1 - E_a/RT_1$$

Plotting $\ln \Delta t$ versus $1/T$, for the different isothermal measurements we obtain from the slope of the plot, the E_a value, while

$$a_0 = \ln \{ [g(\alpha_{0.8}) - g(\alpha_{0.2})] / K_0 \}$$

Now, we have found the E_a value, but we still have to determine all the other parameters and kinetic characteristics, that is, $K(T)$, K_0 and the accurate model.

For any sort of isothermal run, we have

$$g(\alpha_{0.2}) = K(T)t_{0.2} \text{ and } g(\alpha_{0.8}) = K(T)t_{0.8}$$

Deriving the ratio, we obtain

$$g(\alpha_{0.2})/g(\alpha_{0.8}) = t_{0.2}/t_{0.8} \quad (12)$$

From the different equations of the Table 1, we can obtain the corresponding values to the ratio of the $g(\alpha)$ mentioned in (12). From the value

TABLE 2

Values of the ratio $g(\alpha_{0.2})/g(\alpha_{0.8})$ and difference $g(\alpha_{0.8}) - g(\alpha_{0.2})$, for the kinetic functions of Table 1

| Equation | $g(\alpha_{0.2})/g(\alpha_{0.8})$ | $g(\alpha_{0.8}) - g(\alpha_{0.2})$ |
|------------|-----------------------------------|-------------------------------------|
| Zero order | 0.25000 | 0.60000 |
| R2 | 0.19098 | 0.89443 |
| R3 | 0.17265 | 1.03054 |
| F1 | 0.13865 | 1.38629 |
| A2 | 0.37235 | 0.79626 |
| A3 | 0.51757 | 0.56536 |
| D1 | 0.06250 | 0.60000 |
| D2 | 0.04494 | 0.45663 |
| D3 | 0.02981 | 0.16725 |
| D4 | 0.03925 | 0.11978 |
| Power law | | |
| $n = 0.5$ | 0.06250 | 0.60000 |
| $n = 1.0$ | 0.25000 | 0.60000 |
| $n = 1.5$ | 0.39685 | 0.51978 |

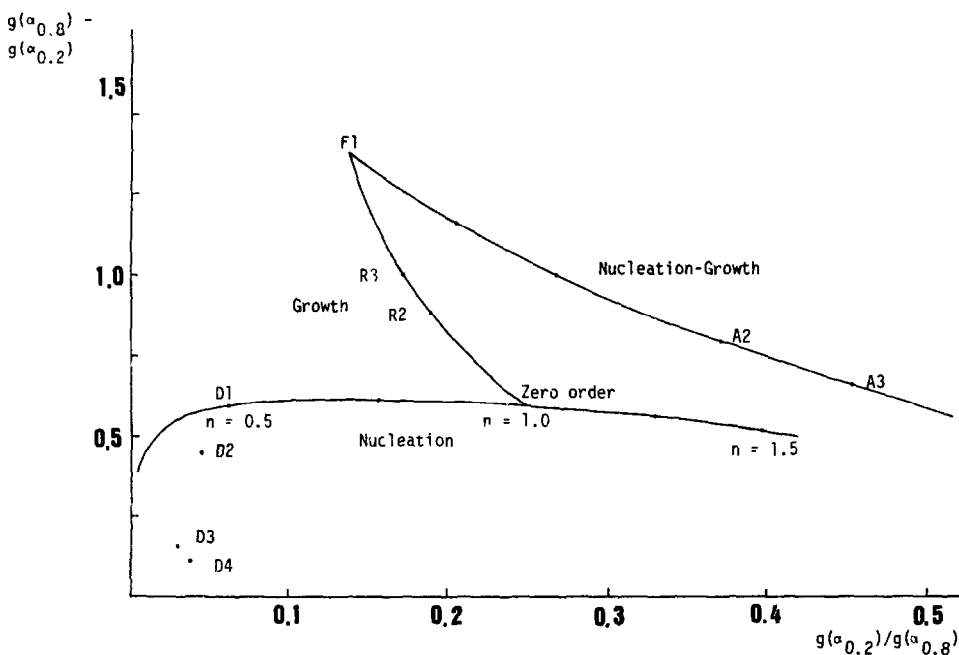


Fig. 3. Plot of $g(\alpha_{0.2})/g(\alpha_{0.8})$ vs. $g(\alpha_{0.8}) - g(\alpha_{0.2})$, for the principal kinetic models.

$t_{0.2}/t_{0.8}$ (that has to be constant for any isothermal run of a product), and the best agreement between the possible theoretical values and the real values, the assignation of the kinetic model can be tried, and the $K(T)$ values as indicated in [5]. In the Table 2, we have listed the values of the ratio and the difference of $g(\alpha)$, and once plotted becomes the Fig. 3. The plot shows that for many values of $t_{0.2}/t_{0.8}$, there is the chance of assigning more than one model. This ambiguity can be solved by proving which of the $K(T)$ and $g(\alpha)$ values obtained graphically, fits better with our experimental thermograms. Finally, the K_0 value, is found from the Arrhenius law.

THEORETICAL TESTING OF THE METHOD

To test rigorously our proposal, we have made two theoretical isothermal curves (for the points $\alpha = 0.2$ and 0.8), for all $g(\alpha)$ of the Table 1, from the arbitrary data given: $T_1 = 475$ K, $T_2 = 525$ K, $E_a = 25\,000$ cal, $K_0 = 10^{10}$ min^{-1} . The corresponding $K(T)$ are obtained from the Arrhenius law, and are indicated too, in the Table 3. Applying the eqn. (8) to the pairs of Δt_1 and Δt_2 values, we obtain as was foreseen, the E_a value of $25\,000$ cal, independent of the kinetic model. As mentioned above, we test that the ratio

TABLE 3

Fundamental values of t , for two isothermal thermograms, calculated from the principals $g(\alpha)$; the data used are: $E_a = 25 \text{ kcal mol}^{-1}$, $K_0 = 10^{10} \text{ min}^{-1}$, $T_1 = 475 \text{ K}$, $T_2 = 525 \text{ K}$ (E_a^* = calculated value from eqn. (8) and $\Delta t(475)/\Delta t(525)$ for each model)

| Equation | $t_{0.2}$ | $t_{0.8}$ | Δt | $t_{0.2}$ | $t_{0.8}$ | Δt | E_a^* |
|------------|---|-----------|------------|-------------------------------------|-----------|------------|---------|
| Zero order | 6.0463 | 25.8498 | 19.3874 | 0.5179 | 2.0717 | 1.5538 | 25.000 |
| R2 | 6.8226 | 35.7236 | 28.9010 | 0.5468 | 2.8630 | 2.3162 | 25.000 |
| R3 | 6.9487 | 40.2478 | 33.2992 | 0.5569 | 3.2256 | 2.6687 | 25.000 |
| F1 | 7.2103 | 52.0046 | 44.7943 | 0.5779 | 4.1678 | 3.5900 | 25.000 |
| A2 | 15.2637 | 40.9925 | 25.7288 | 1.2233 | 3.2853 | 2.0620 | 25.000 |
| A3 | 19.5988 | 37.8668 | 18.2681 | 1.5707 | 3.0348 | 1.4641 | 25.000 |
| D1 | 1.2925 | 20.6799 | 19.3874 | 0.1036 | 1.6574 | 1.5538 | 25.000 |
| D2 | 0.6942 | 15.4489 | 14.7547 | 0.0556 | 1.2381 | 1.1825 | 25.000 |
| D3 | 0.1660 | 5.5702 | 5.4042 | 0.0133 | 0.4464 | 0.4331 | 25.000 |
| D4 | 0.1581 | 4.0284 | 3.8703 | 0.0127 | 0.3228 | 0.3102 | 25.000 |
| Power law | | | | | | | |
| $n = 0.5$ | 1.2925 | 20.6799 | 19.3874 | 0.1036 | 1.6574 | 1.5538 | 25.000 |
| $n = 1.0$ | 6.0463 | 25.8498 | 19.3874 | 0.5179 | 2.0717 | 1.5538 | 25.000 |
| $n = 1.5$ | 11.0506 | 27.8459 | 16.7952 | 0.8856 | 2.2316 | 1.3460 | 25.000 |
| | $T = 475 \text{ K } K(T) = 3.0948 \times 10^{-2}$ | | | $T = 525 \text{ K } K(T) = 0.38616$ | | | |

$t_{0.2}/t_{0.8}$ is constant for each $g(\alpha)$, independent of T and the same as the value of $g(\alpha_{0.2})/g(\alpha_{0.8})$, indicated in Table 2.

PRACTICAL TESTING OF THE METHOD

The solid phase thermal deaquation-anation of the compounds $[M(\text{NH}_3)_5\text{H}_2\text{O}][\text{Co}(\text{CN})_6]$ has been investigated by means of the method proposed in this work. The results of the isothermal calculations, previously published [4], are shown in the Table 4. In Table 5, the experimental values of T , $t_{0.2}$, $t_{0.8}$, Δt and $t_{0.2}/t_{0.8}$ are shown for the different isothermal runs of these three products. Plotting the $\ln \Delta t$ values versus $1/T$, the Fig. 4 is obtained. The plot parameters are indicated in Table 6.

The E_a value found from graph 3, demonstrates the high accuracy of this method, compared with the rigorous calculation of all the $g(\alpha)$ and orders.

For $M = \text{Co}$, three mechanisms are possible (ratio near 0.17), and for Rh and Ir two mechanisms are possible. To choose the kinetic model, it is necessary to calculate $t_{0.2}$ and $t_{0.8}$ from the general expression $t = g(\alpha)/K(T)$, with the possible $g(\alpha)$ and $K(T)$ (see Table 7).

With this calculation (very short, that can be made with a pocket calculator), the kinetic model that presents a best agreement with the

TABLE 4

Kinetic parameters for the compounds $[M(NH_3)_5H_2O][Co(CN)_6]$, (previously published); the values (*) are those which show the best agreement with the non-isothermal data

| | Growth | | | Nucl.-Growth | | | Power law | | | |
|-----------|---------------------|---------------------------------|-----------------------------------|---------------------------------|-------------------|-----------------|-----------------|-------------------|-----------------|-----------------|
| | Zero | R2 | R3 | F1 | n = 1.5 | A2 | A3 | n = 0.5 | n = 1.0 | n = 1.5 |
| | E_a | 126.5 | 126.4 | 126.5 | 126.9 | 127.2 * | 127.5 | 127.9 | 124.9 | 126.5 |
| $\ln K_0$ | 27.361 | 27.566 | 27.944 | 28.311 | 28.043 * | 27.886 | 27.655 | 26.966 | 26.361 | 27.475 |
| E_a | 115.1 | 115.8 | 116.7 | 117.6 | 116.6 * | 116.1 | 115.7 | 116.5 | 115.1 | 114.4 |
| $\ln K_0$ | 25.207 | 25.613 | 26.198 | 26.671 | 26.095 * | 25.732 | 25.258 | 25.614 | 25.207 | 24.910 |
| E_a | 89.0 | 87.7 | 85.4 | 83.5 | 86.8 | 87.8 | 87.8 * | 85.6 | 89.0 | 89.9 |
| $\ln K_0$ | 18.363 | 18.202 | 18.900 | 17.599 | 17.950 | 18.005 | 17.917 * | 17.390 | 18.362 | 18.448 |
| Model | | $K(T)$ | $K(T)$ | $K(T)$ | $K(T)$ | $K(T)$ | $K(T)$ | $K(T)$ | $K(T)$ | $K(T)$ |
| M = Co | Nuc.-Gr. n = 1.5 | 438 K 5.961×10^{-2} | 440.5 K 7.045×10^{-2} | 443 K 9.206×10^{-2} | 445.5 K 0.1064 | 448 K 0.1284 | 448 K 0.1284 | 445.5 K 0.1064 | 448 K 0.1284 | 448 K 0.1284 |
| M = Rh | Nuc.-Gr. n = 1.5 | 443 K 0.2365 | 445.5 K 0.2539 | 448 K 0.2972 | 450.5 K 0.3884 | 453 K 0.4567 | 453 K 0.4567 | 450.5 K 0.3884 | 453 K 0.4567 | 453 K 0.4567 |
| M = Ir | Nuc.-Gr. n = 3 | 448 K 0.2233 | 450.5 K 0.2509 | 453 K 0.2829 | 455.5 K 0.3323 | 458 K 0.3690 | 458 K 0.3690 | 455.5 K 0.3323 | 458 K 0.3690 | 458 K 0.3690 |

TABLE 5

Fundamental values for the experimental isothermal runs for the compounds $[M(NH_3)_5H_2O][Co(CN)_6]$

| M | T(K) | $t_{0.2}$ | $t_{0.8}$ | Δt | $t_{0.2}/t_{0.8}$ |
|----|-------|-----------|-----------|------------|-------------------|
| Co | 438 | 3.25 | 19.68 | 16.43 | 0.1652 |
| | 440.5 | 2.70 | 16.80 | 14.10 | 0.1607 |
| | 443 | 2.10 | 12.50 | 10.40 | 0.1680 |
| | 445.5 | 1.90 | 11.10 | 9.20 | 0.1712 |
| | 448 | 1.70 | 9.30 | 7.60 | 0.1828 |
| Rh | 443 | 1.14 | 5.31 | 4.17 | 0.2147 |
| | 445.5 | 1.38 | 5.18 | 3.80 | 0.2657 |
| | 448 | 1.44 | 4.68 | 3.24 | 0.3075 |
| | 450.5 | 1.15 | 3.66 | 2.51 | 0.3142 |
| | 453 | 1.10 | 3.26 | 2.16 | 0.3374 |
| Ir | 448 | 2.36 | 5.09 | 2.73 | 0.4644 |
| | 450.5 | 2.14 | 4.55 | 2.41 | 0.4698 |
| | 453 | 1.89 | 3.99 | 2.10 | 0.4734 |
| | 455.5 | 1.66 | 3.52 | 1.86 | 0.4716 |
| | 458 | 1.55 | 3.21 | 1.66 | 0.4825 |

experimental value of the ratio $t_{0.2}/t_{0.8}$ is assigned. Table 8 shows the values obtained by this method and the comparison with the values previously published. The comparison of the results with the experimental values (Table 5), shows the greater exactitude of the new calculation.

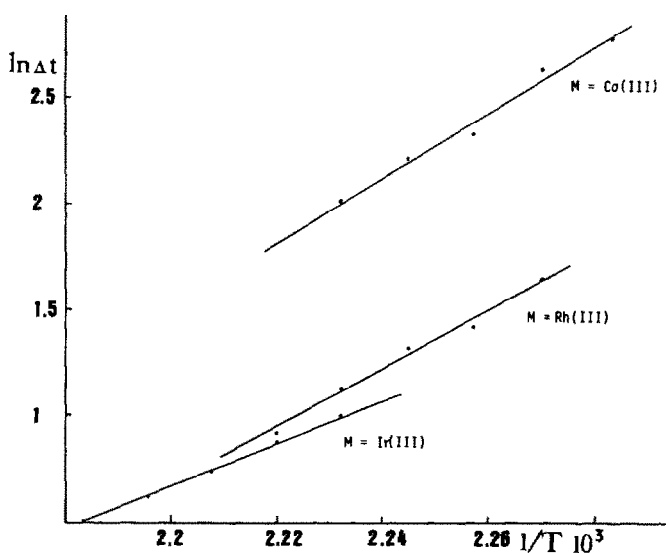


Fig. 4. Plot of $\ln \Delta t$ vs. $1/T$ (eqn. (10)), for the compounds $[M(NH_3)_5H_2O][Co(CN)_6]$. The slope gives the E_a value.

TABLE 6

Parameters obtained from the plots $\ln t$ vs. $1/T$, corresponding to Fig. 4, and E_a value derived from a_1

| | | |
|-----------------|--|-----------------------------------|
| M = Co(III) | | |
| $a_1 = 15.4544$ | | $r^2 = 0.9922$ |
| $a_0 = -32.481$ | | $E_a = 128.3 \text{ kJ mol}^{-1}$ |
| M = Rh(III) | | |
| $a_1 = 13.8603$ | | $r^2 = 0.9882$ |
| $a_0 = -29.814$ | | $E_a = 115.1 \text{ kJ mol}^{-1}$ |
| M = Ir(III) | | |
| $a_1 = 10.2411$ | | $r^2 = 0.9996$ |
| $a_0 = -21.857$ | | $E_a = 85.0 \text{ kJ mol}^{-1}$ |

TABLE 7

$K(T)$ and K_0 values for $[M(\text{NH}_3)_5\text{H}_2\text{O}][\text{Co}(\text{CN})_6]$, obtained in this work (see comparison with Table 4)

| T(K) | M = Co | | M = Rh | | M = Ir | |
|-------|------------------------|-----------|--------|-----------|--------|-----------|
| | $K(T)$ | $\ln K_0$ | $K(T)$ | $\ln K_0$ | $K(T)$ | $\ln K_0$ |
| 438 | 7.824×10^{-2} | 28.641 | — | — | — | — |
| 440.5 | 9.117×10^{-2} | 28.593 | — | — | — | — |
| 443 | 0.1236 | 28.700 | 0.2313 | 25.729 | — | — |
| 445.5 | 0.1397 | 28.626 | 0.2538 | 25.646 | — | — |
| 448 | 0.1692 | 28.624 | 0.2977 | 25.632 | 0.2429 | 17.351 |
| 450.5 | — | — | 0.3843 | 25.716 | 0.2751 | 17.394 |
| 453 | — | — | 0.4465 | 25.696 | 0.3158 | 17.361 |
| 455.5 | — | — | — | — | 0.3565 | 17.358 |
| 458 | — | — | — | — | 0.3995 | 17.350 |

TABLE 8

Fundamental values of t for the isothermal runs of $[M(\text{NH}_3)_5\text{H}_2\text{O}][\text{Co}(\text{CN})_6]^a$

| M | T(K) | $t_{0.2}^*$ | $t_{0.8}^*$ | Δt^* | $t_{0.2}^*/t_{0.8}^*$ | $t_{0.2}^{**}$ | $t_{0.8}^{**}$ | Δt^{**} | $t_{0.2}^{**}/t_{0.8}^{**}$ |
|----|-------|-------------|-------------|--------------|-----------------------|----------------|----------------|-----------------|-----------------------------|
| Co | 438 | 3.34 | 19.77 | 16.43 | 0.1689 | 6.18 | 23.06 | 16.88 | 0.2680 |
| | 440.5 | 2.87 | 16.97 | 14.10 | 0.1691 | 5.22 | 19.49 | 14.27 | 0.2678 |
| | 443 | 2.12 | 12.52 | 10.40 | 0.1693 | 4.00 | 14.92 | 10.92 | 0.2682 |
| | 445.5 | 1.87 | 11.07 | 9.20 | 0.1689 | 3.46 | 12.90 | 9.44 | 0.2682 |
| | 448 | 1.55 | 9.15 | 7.60 | 0.1694 | 2.87 | 10.70 | 7.83 | 0.2682 |
| Rh | 443 | 1.67 | 5.84 | 4.17 | 0.2860 | 1.56 | 5.83 | 4.27 | 0.2676 |
| | 445.5 | 1.52 | 5.32 | 3.80 | 0.2857 | 1.45 | 5.41 | 3.96 | 0.2680 |
| | 448 | 1.30 | 4.54 | 3.24 | 0.2863 | 1.24 | 4.62 | 3.38 | 0.2684 |
| | 450.5 | 1.01 | 3.52 | 2.51 | 0.2869 | 0.95 | 3.54 | 2.59 | 0.2684 |
| | 453 | 0.87 | 3.03 | 2.16 | 0.2871 | 0.81 | 3.01 | 2.20 | 0.2691 |
| Ir | 448 | 2.45 | 5.18 | 2.73 | 0.4730 | 2.60 | 5.32 | 2.72 | 0.4887 |
| | 450.5 | 2.16 | 4.57 | 2.41 | 0.4726 | 2.31 | 4.74 | 2.43 | 0.4873 |
| | 453 | 1.88 | 3.98 | 2.10 | 0.4724 | 2.05 | 4.20 | 2.15 | 0.4881 |
| | 455.5 | 1.67 | 3.53 | 2.86 | 0.4731 | 1.74 | 3.58 | 1.84 | 0.4860 |
| | 458 | 1.49 | 3.15 | 1.66 | 0.4730 | 1.57 | 3.22 | 1.65 | 0.4876 |

^a * This work. ** Previously calculated values. ** This work. The comparison of the values obtained in this work with those given in Table 5, shows the greater accuracy of our new method.

CONCLUSIONS

The method presented lets us calculate, in an easy and accurate way, the kinetic parameters E_a , $K(T)$, K_0 and the kinetic model, in isothermal conditions. The main advantage of this system is that it permits the resolution, in just a few minutes and with a pocket calculator, instead of the calculation with computers that is used in the classical system. It only requires the measurements of two experimental points. It permits us to control the reaction if the measurements are correct while making the runs, by the control of the constant value $t_{0.2}/t_{0.8}$.

It is demonstrated that there is non dependence of E_a and $g(\alpha)$. It is corroborated that the comparison with a non-isothermal run, is not necessary to determine the kinetic model. It is evident that the kinetic parameters can be calculated with two isothermal runs or with an isothermal run (that gives the correct $g(\alpha)$), and another non-isothermal run (see ref. 1).

REFERENCES

- 1 J. Ribas, M. Serra and A. Escuer, *Thermochim. Acta*, 91 (1985) 107.
- 2 C.H. Bamford, and C.F.H. Tipper (Eds.), *Comprehensive Chemical Kinetics*, Vol. 22, *Reactions in the Solid State*, Elsevier, Amsterdam, 1980, Chap. 3.
- 3 M. Monfort, M. Serra, A. Escuer and J. Ribas, *Thermochim. Acta*, 69 (1983) 397; M. Corbella, C. Diaz, A. Escuer, A. Seguí and J. Ribas, *Thermochim. Acta*, 74 (1984) 23; J. Ribas, A. Escuer and M. Monfort, *Thermochim. Acta*, 76 (1984) 201; J. Ribas, M. Serra and A. Escuer, *Thermochim. Acta*, 80 (1984) 103; J. Ribas, M. Serra and A. Escuer, *Inorg. Chem.*, 1984 23 (2236).
- 4 J.M. Criado, M. Gonzalez, A. Ortega and C. Real, *J. Therm. Anal.*, 29 (1984) 243.
- 5 J. Ribas, A. Escuer, M. Monfort, *Thermochim. Acta*, 76 (1984) 201.